



Guru's Choice Cabinet Assembly Instructions



Hardware List:

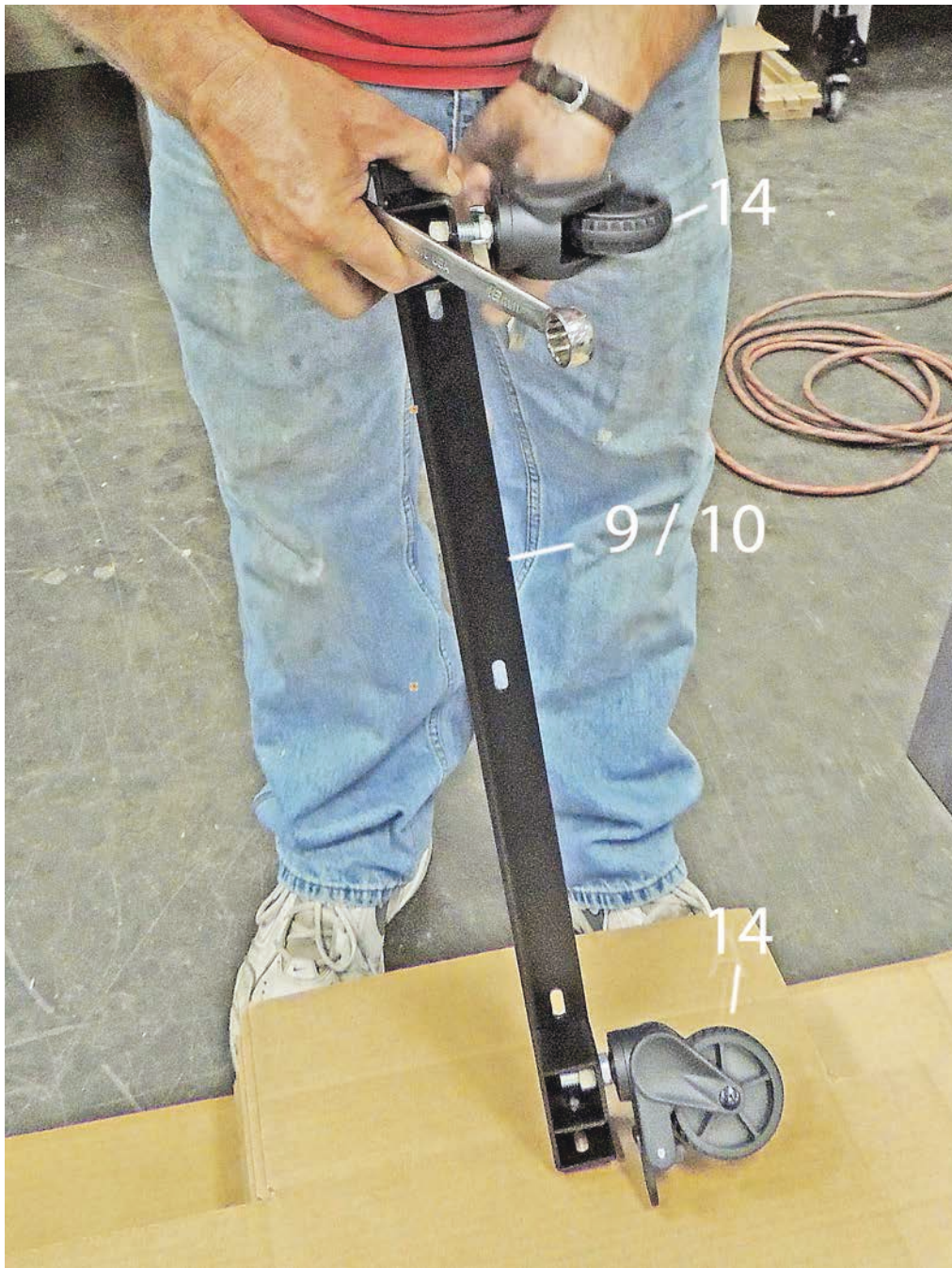
Quantity	Part Number	Description
67		1/4" Washer
43		1/4" x 3/4" Phillips Round Head Machine Screw
10		1/4" x 1 1/2" Phillips Round Head Machine Screw
15		1/4" Hex Head Nuts
15		1/4" x 1 1/2" Carriage Bolts
30		#8 x 3/4" Pan Head Phillips Screws-Stainless Steel
8		#7 x 3/4" Flat Head Phillips Screw
4		12mm Hex Nut
2		Door Handles #259
4		#8-32 x 3/4" Pan Head Phillips Screw
4	B38N358.12	Door Hinges

Assembly notes:

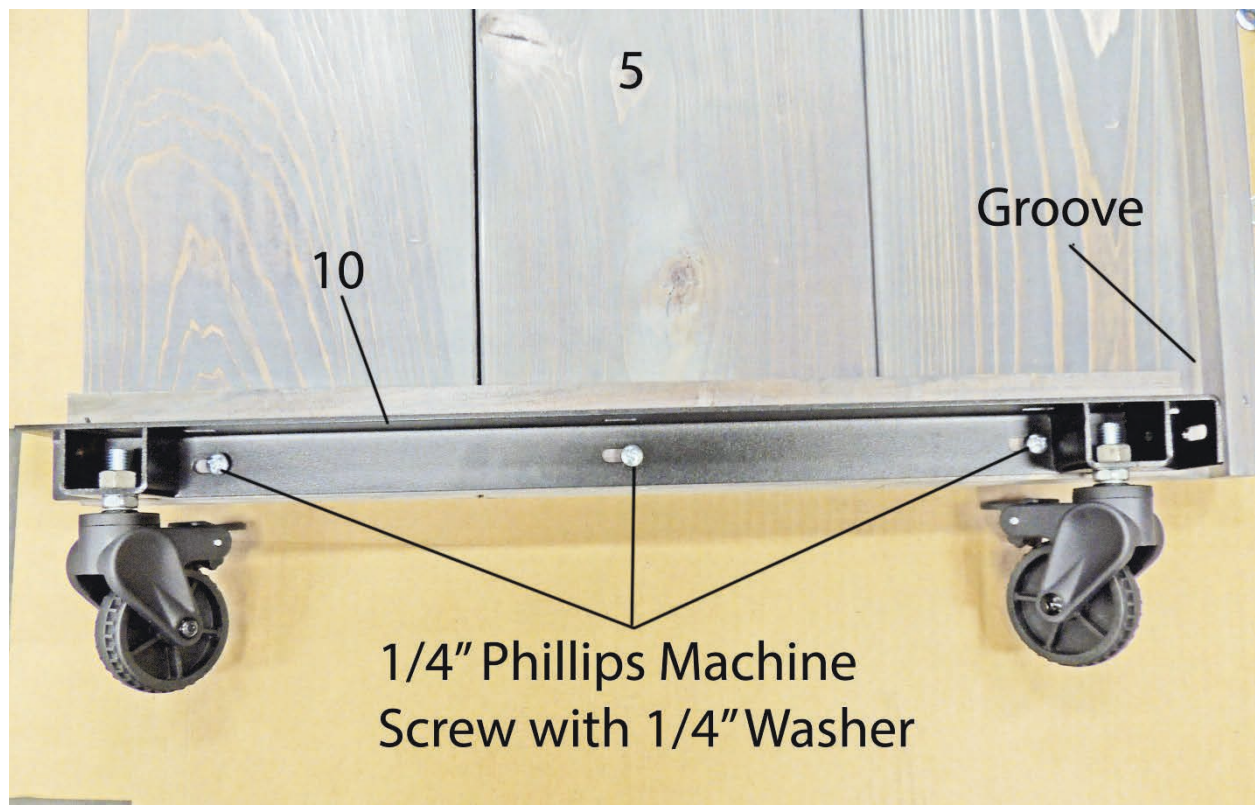
- An electric drill driver can be used to assist in assembly. We do however recommend a light torque setting and all final tightening be done by hand to avoid overtightening hardware and possibly stripping out inserts or damaging wood surfaces.
- This is a large cabinet so it is recommended that two people complete the assembly.

Care suggestions:

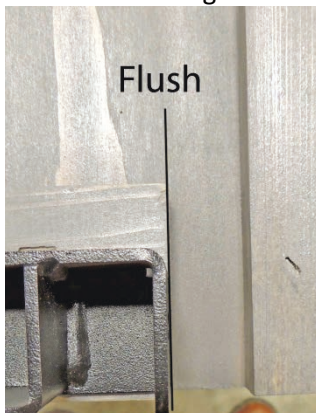
- Never use solvent type cleaners to clean the wood surfaces.
- Used soap and water to keep you cabinet clean.
- Do not lay hot surfaces like charcoal lighters, cooking grates or plate setters directly on the wood. Use pot holder or a trivet to set the hot object on.
- Do not cut food directly on the wood top; use a cutting board designed for that purpose. Cutting direct on the wood will damage the surface and allow bacteria to grow and transfer to food.

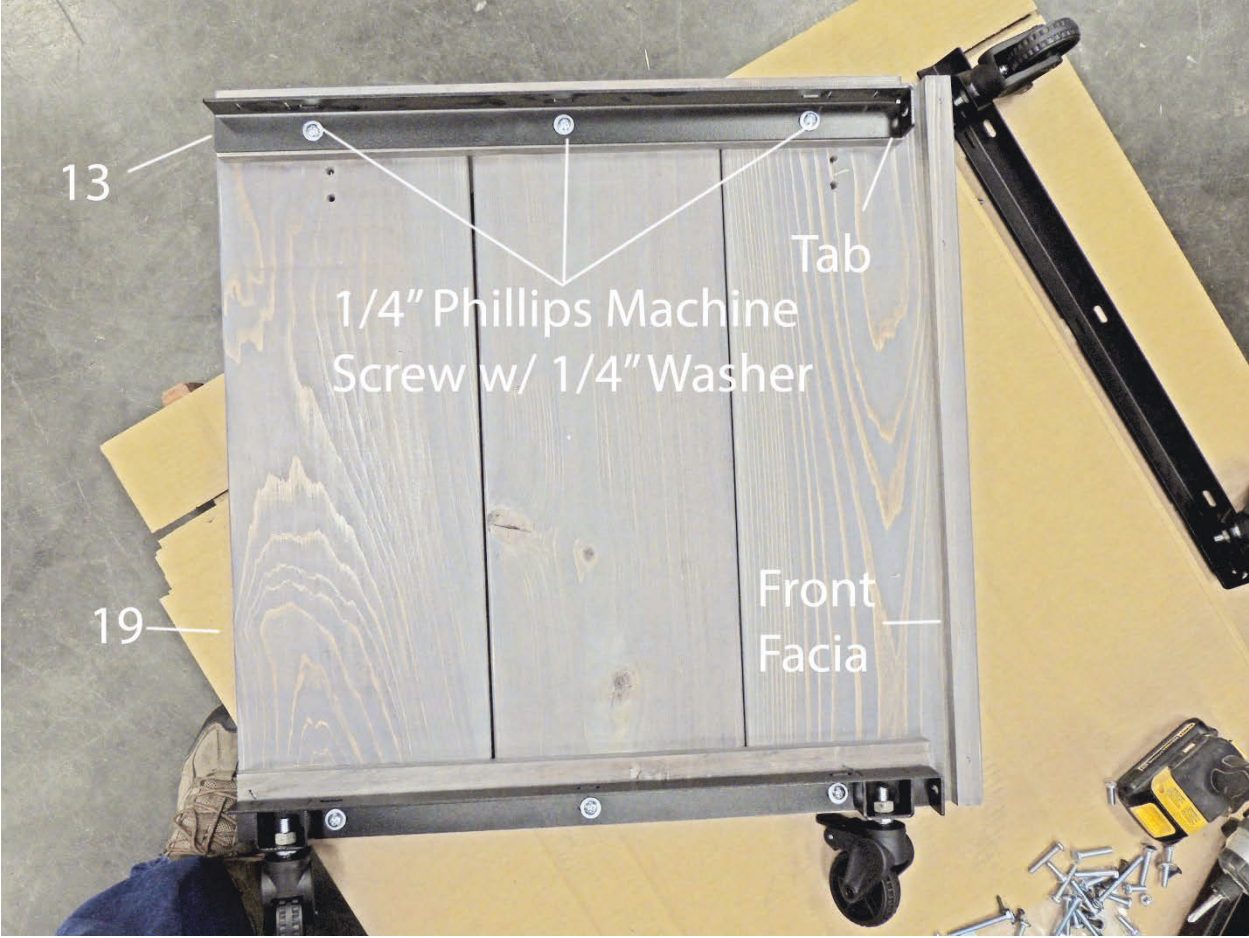


1. Install caster assemblies (14) on either end of left (9) and right (10) caster brackets using ¼-20 hex head nuts and ¼" lock washers.
2. Fully tighten the hex nuts.



1. Install the right caster bracket assembly (10) on the bottom of the right end panel (5) using three 1/4" x 3/4" Phillip head machine screws. Position the tab on the end of the bracket flush with the bracket mounting pad (see detail below) and tighten all three screws.
2. Likewise Install the left caster bracket assembly (9) on the left end panel (19) using three 1/4" x 3/4" Phillip head machine screws. Position the tab on the end of the bracket flush with the bracket mounting pad (see detail below) and tighten all three screws. This assembly is not pictured but it is the mirror image of the right assembly.

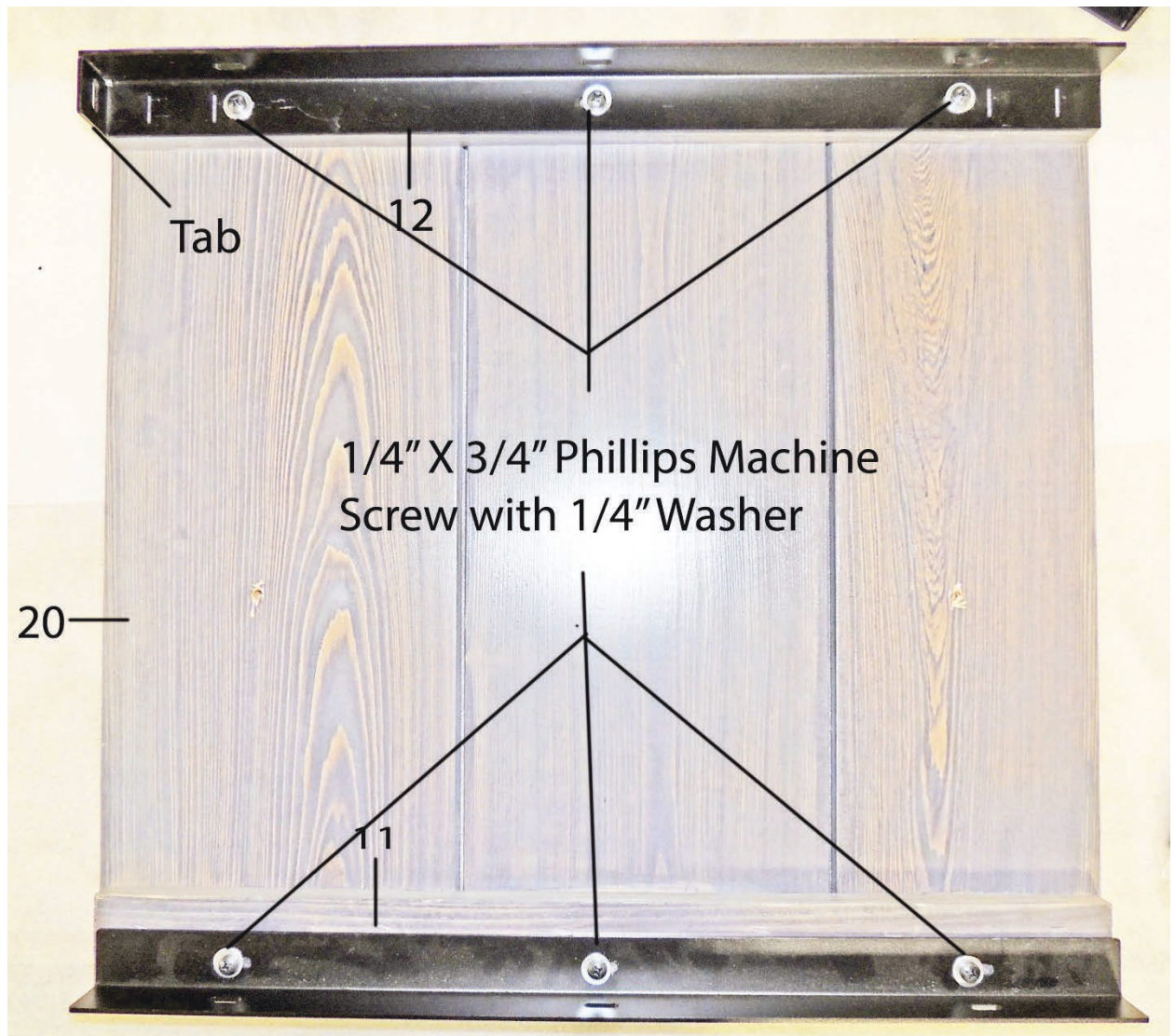




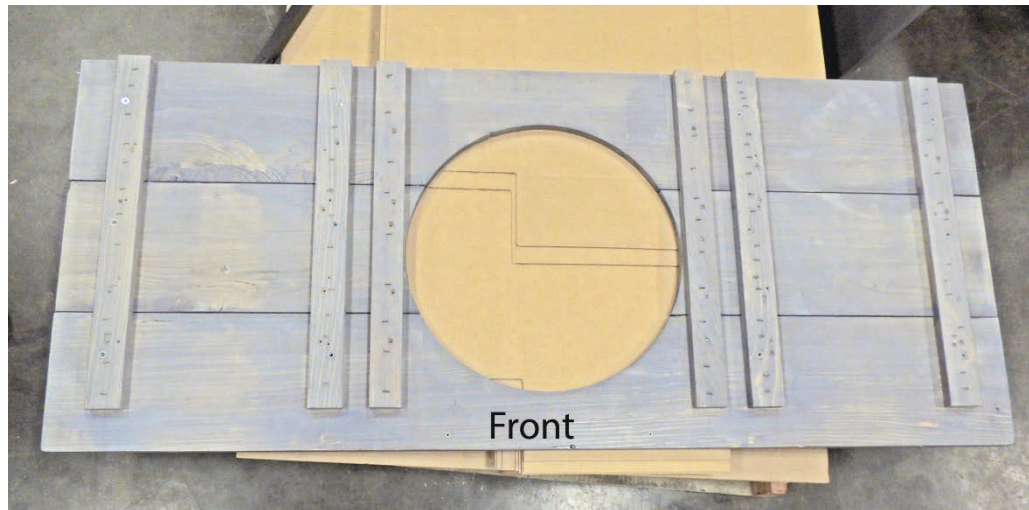
1. Install right upper cabinet brace (13) on the right end panel (19) using 1/4" x 3/4" Phillip head hex machine screws and 1/4" Washers. Position the tab on the end of the bracket flush with the bracket mounting pad as you did with the caster bracket and tighten all three screws.
2. Likewise Install the left upper cabinet brace (13) on the left end panel (5) using three 1/4" x 3/4" Phillip head machine screws. Position the tab on the end of the bracket flush with the bracket mounting pad (see detail below) and tighten all three screws. This assembly is not pictured but it is the mirror image of the right assembly



1. Attach the lower center support bracket (11) to the left center panel (3) using three $\frac{1}{4}$ " x $\frac{3}{4}$ " Phillips machine screws and $\frac{1}{4}$ " washers.
2. Attach the upper support bracket (13) to the left center panel (3) using three $\frac{1}{4}$ " x $\frac{3}{4}$ " Phillips machine screws and $\frac{1}{4}$ " washers.
3. Make sure the top bracket tab is flush with the front edge of the panel and tighten all three screws.
4. Center the lower bracket on the panel and tighten all three screws.

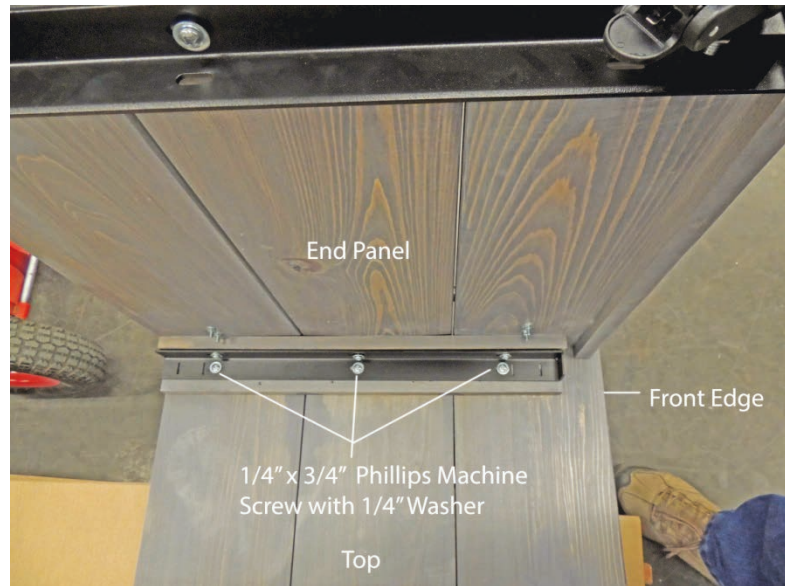


1. Attach the lower center support bracket (11) to the right center panel (20) using three $\frac{1}{4}$ " x $\frac{3}{4}$ " Phillips machine screws and $\frac{1}{4}$ " washers.
2. Attach the upper support bracket (12) to the left center panel (20) using three $\frac{1}{4}$ " x $\frac{3}{4}$ " machine screws and $\frac{1}{4}$ " washers.
3. Make sure the top bracket tab is flush with the front edge of the panel and tighten all three screws.
4. Center the lower bracket on the panel and tighten all three screws.

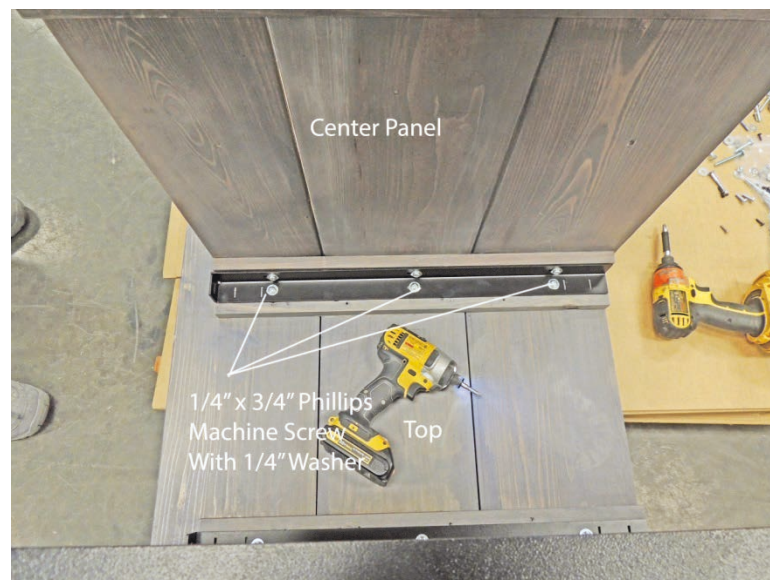


1. Lay the cabinet top (1) on a piece of cardboard or other soft surface to avoid damaging it.
2. Install the logo plate bracket (18) using two 8-32 x 5/8" pan head screws as shown below.



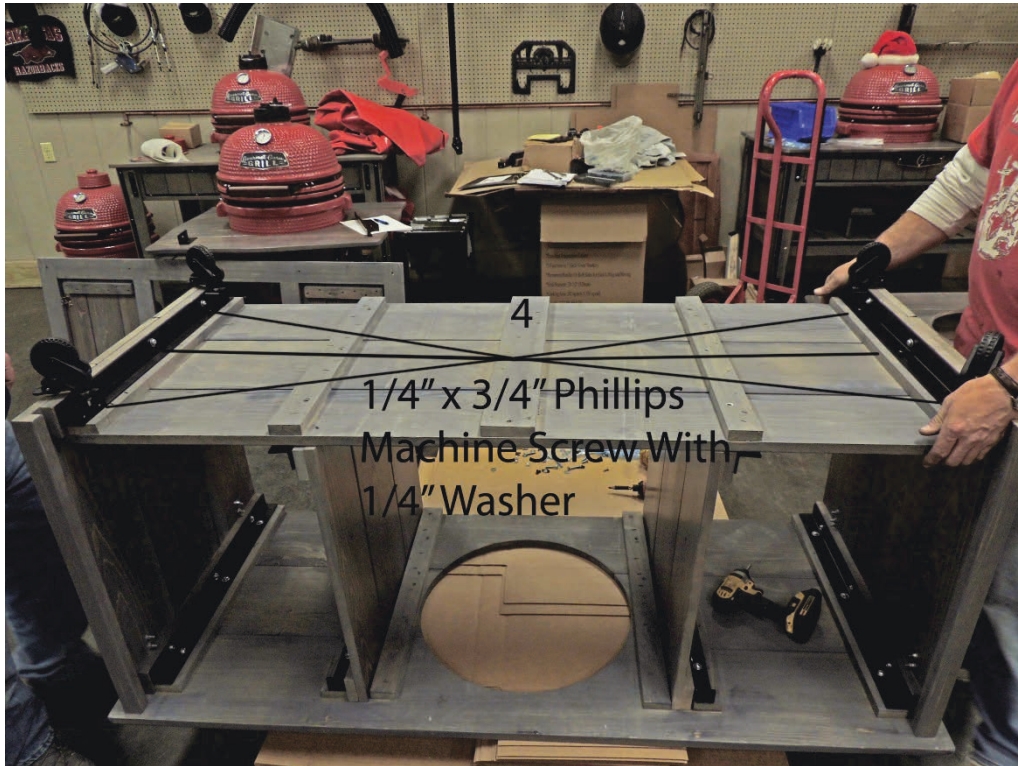


1. Install the two end panels to the top using three $\frac{1}{4}$ " x $\frac{3}{4}$ " Phillips Machine Screws and $\frac{1}{4}$ " washers. The tabs on the panel bracket should face the front edge of the cabinet top. Line up the back of the end panels with the back edge of the top so the two surfaces are flush with each other
2. Tighten all three screws.

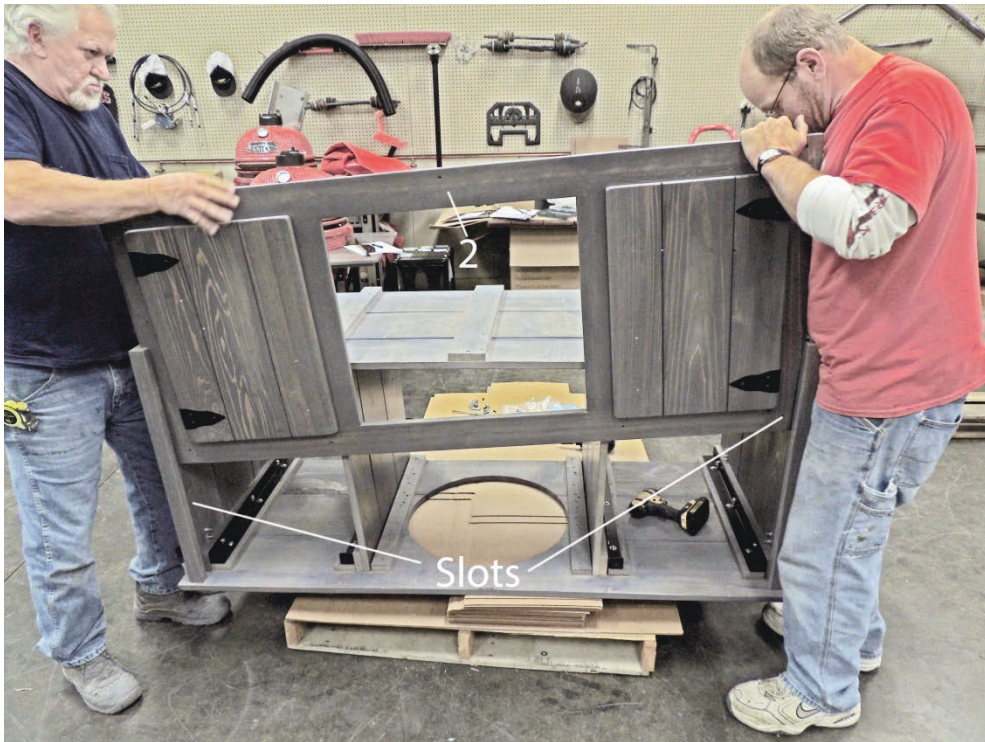


1. Install the two center panels to the top using three $\frac{1}{4}$ " x $\frac{3}{4}$ " Phillips machine Screws and $\frac{1}{4}$ " washers. The tabs on the panel brackets face the front edge of the cabinet top.

2. Line up the back of the center panels with the back edge of the top so the two surfaces are flush with each other and tighten all three screws. If you can't get it to line up, loosen the screws in the center panel and adjust as needed and then tighten all six screws.



1. Slide the cabinet bottom (4) under the two end panel brackets and line up the holes in the brackets with the threaded inserts in the panel.
2. Secure the end panels brackets to the bottom using 6 $\frac{1}{4}$ "x $\frac{3}{4}$ " Phillips Machine Screws with $\frac{1}{4}$ " washers as shown below. Leave the screws finger tight at this time.





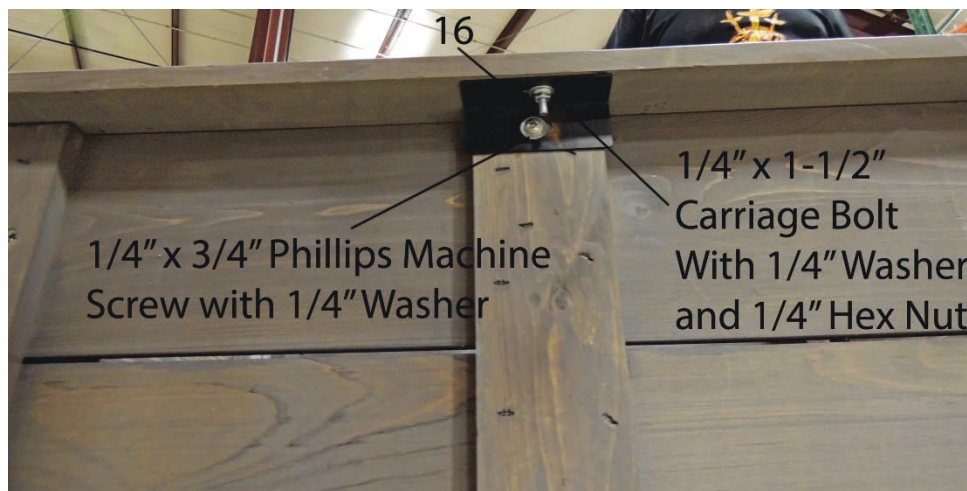
1. Slide the front fascia panel (2) into the slots in the front edges of the side panels until it bottoms against the top.
2. Adjust the fit of the bottom to the front fascia. You may need to loosen the end panel lower brackets to accomplish this and tighten all six screws.



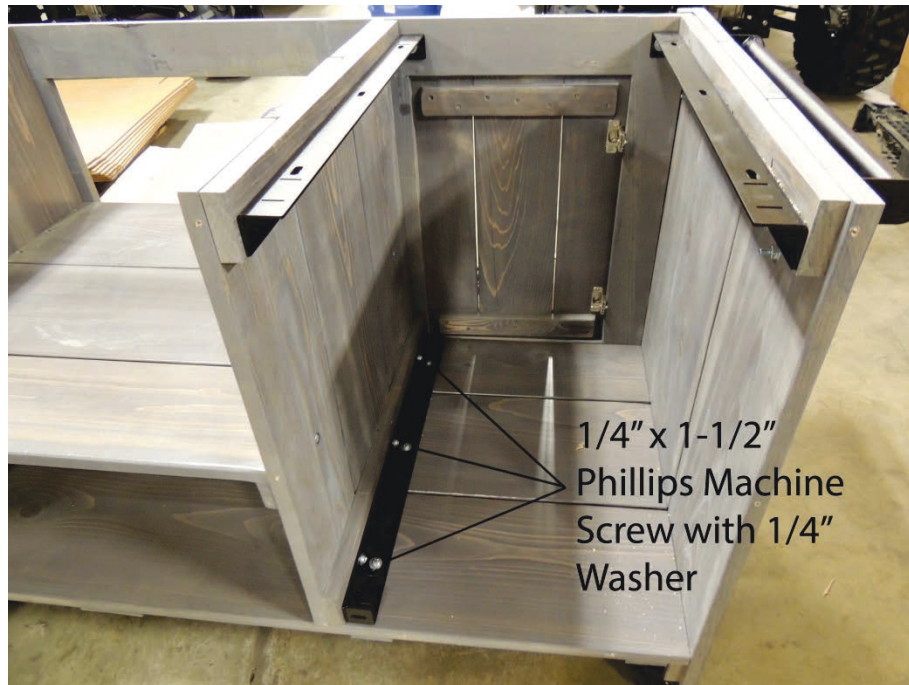
1. Lay the cabinet on its back and install a $\frac{1}{4}$ " x 1-1/2" carriage bolts through the front fascia and hole in the caster bracket tab on the two end panels and secure with a $\frac{1}{4}$ " washer and $\frac{1}{4}$ " nut as shown above.
2. Leave the nuts finger tight at this time.



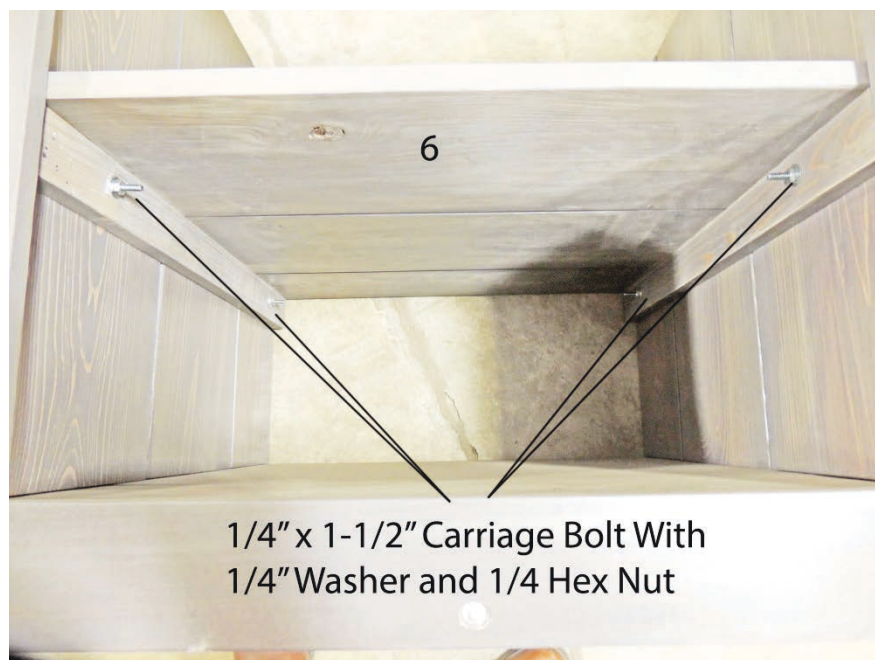
1. Install a $\frac{1}{4}$ " x 1-1/2" carriage bolts through the front fascia panel and hole in the upper support bracket tab on the two end panels and the two center panels and secure with a $\frac{1}{4}$ " washer and $\frac{1}{4}$ " nut.
2. Leave the nuts finger tight at this time.



1. Install the front lower brace (16) under the bottom using a $\frac{1}{4}$ " x $\frac{3}{4}$ " Phillips machine screw with $\frac{1}{4}$ " washer. Leave it loose for now.
2. Secure the front lower brace to the front fascia using a $\frac{1}{4}$ " x 1-1/2" carriage bolt with $\frac{1}{4}$ " washer and $\frac{1}{4}$ " hex nut.
3. Tighten all screws and bolts from this step and the previous two steps.



1. Rotate the cabinet right side up and mount both center panels to the floor using three $\frac{1}{4}$ " x $\frac{3}{4}$ " Phillips machine screws and $\frac{1}{4}$ " washers. Top removed for better viewing.
2. Tighten all screws.



1. Install the center shelf between the center panels using four $\frac{1}{4}$ " x $1\frac{1}{2}$ " carriage bolt through the holes in the center panels with $\frac{1}{4}$ " washers and $\frac{1}{4}$ " hex nut.

2. Tighten all four screws.



1. Install the back panels on the rear of the cabinet on each end using 8-15 x 5/8" pan head Phillips screws.
2. Tighten carefully to avoid stripping



1. Check the doors for fit with the cabinet. Alignment can be adjusted with the screw shown in the picture.
2. Check all screws and bolt nuts to make sure they are tight.